## JC 400

## MULTI AXIS JO YSTICK ANALO GUE OUTPUT

Developed for use in applications where compact size and functionality are important, the JC400 with analogue output offers proportional fingertip control in up to three axes. The JC400's range of ergonomic handles feature rotary operated potentiometers, or switches, for a third axis of control, or 'Person Present' switches that can be used to improve the integrity of your control system.

Installation flexibility has been provided by using different forms of mounting flanges independent of the function of the joystick and the analogue track models are supplied with side exit cables to minimize the required under panel depth. The joystick has been designed for maintenance-free operation throughout an operating life of greater than five million operations.

Typical applications include remote control chest packs, CCTV camera controls and the operator controls in construction, agricultural or material handling equipment.

## PERFORMANCE MECHANICAL

Lever operating force

| breakout | N |
| :--- | :--- |
| operating | N |
| maximum allowable | N |
| Lever mechanical angle | $\circ$ |
| Lever action (options) |  |
| Lever gate profiles (options) |  |
| Expected life |  |
| Weight | g |

## Environmental protection

 above flangeN $\quad 2,2.5$ or $3^{*}$
N $7.5,11$ or $12 *$ (full deflection)
N 250* (full deflection)

- $\quad \pm 20$ in $X$ and $Y$ directions

Self centering, aligned $X$ and $Y$ or non aligned
Single axis, square, round, diamond or cross
$>5$ million operations
150 nominal, without handle fitted
$* 50 \mathrm{~mm}$ above mounting flange face
-40 to +70
-50 to +85
IP65 IEC 60529

## ELECTRICAL

Analogue Track

| Resolution |  |
| :--- | ---: |
| Track resistance $\mathbf{\pm 2 0} \%$ | $\mathbf{k} \Omega$ |
| Track operating angle | $\circ$ |
| Output voltage range | $\%$ |
| Center tap voltage (no load) | $\%$ |
| Center tap angle | $\circ$ |
| Supply voltage - maximum | Vdc |
| Wiper circuit impedance | $\mathrm{M} \Omega$ |
| Power dissipation @ $\mathbf{2 0}{ }^{\circ} \mathrm{C}$ | $\mathbf{W}$ |

## Switch -

Directional or Center Off/Center $\mathrm{On}^{\dagger}$
Switch operating angle
Supply voltage - maximum Vdc
Load current - maximum mA
$\dagger$ The JC400 has an additional center on switch in each axis

Virtually infinite
4,5 or 8
$\pm 16$
$0-100,10-90$ or $25-75$ of input ( $\pm 2 \%$ )
48-52 of applied voltage
$\pm 2.5$
30
Greater than 0.1**
0.25 (no load)
** The long life resistive elements require a high impedance load in the wiper circuit to minimise the current flowing through the wiper for optimum conditions

[^0]
## I N STA LLATIO N

The joystick is designed to be fitted from below the mounting panel, through a $37 \mathrm{~mm} \times 37 \mathrm{~mm}$ square hole. The effectiveness of the joystick flange sealing is dependent on the panel mounting surface being sufficiently rigid to compress the sealing gaiter. The surface finish of the mounting panel is also critical to achieving an adequate seal and rough surface finishes, paint chips, deep scratches, etc. should be avoided.

Recommended panel thickness 3.5 to 6 mm

Recommended screw torque The JC400 joystick has three options for each mounting flange style, which include through holes and thread inserts in the 4 mm diameter holes. To maintain an effective seal between the joystick flange and the mounting panel, the mounting screws should be tightened to a suitable torque to match the selected attachment screw size.

## ELECTRICAL

## CON NECTIONS

PVC insulated 7/0.2 (24AWG)
flying leads, 240 mm long


## Description

Y axis forward - positive voltage supply
$Y$ axis center tap
Y axis backward - negative or zero voltage supply
Y axis output voltage signal
Y switch track $\mathrm{N} / \mathrm{O}$ (lever forward +Y )
Y switch track N/O (lever backward -Y)
Y switch track center on
Y switch track common
$X$ axis right - positive voltage supply
$X$ axis center tap
$X$ axis left - negative or zero voltage supply
$X$ axis output voltage signal
$X$ switch track N/O (lever right +X )
$X$ switch track N/O (lever left -X)
$X$ switch track center on
$X$ switch track common

## Flylead colour

Green
Brown
White
Black
Pink/Black
Green/Red
Red/Brown
Yellow/Green

Orange
Grey
Red
Yellow
O range/Black
Red/Black
Orange/Red
Purple/Red

## PERFORMANCE OPTIONS

MOUNTING FLANGE

AXES

## TRACKS

## DETENTS

LEVER SPRING FORCE

HANDLE STYLES
See page 18

## GATE

(lever movement limiter)

SEAT

FEATURE
Round flange, 59.8 mm diameter with $4 \times 4 \mathrm{~mm}$ through holes Rectangular flange, $47 \times 57 \mathrm{~mm}$ with $4 \times 4 \mathrm{~mm}$ through holes Round, as code A, but with Metric thread inserts (M3 $\times 0.5$ p) Rectangular, as code B, but with Metric thread inserts (M3 $\times 0.5$ p) Round, as code A, but with Unified thread inserts (4-40 UNC $\times 0.025$ ) Rectangular, as code B, but with Unified thread inserts (4-40 UNC $\times 0.025$ )

| Single axis with analogue track | $\mathbf{Y}$ |
| :--- | :---: |
| Dual axis | $\mathbf{X Y}$ |

Analogue potentiometer, $4 \mathrm{k}, 0-100 \%, \pm 5^{\circ}$ directional switch Analogue potentiometer, $5 \mathrm{k}, 10-90 \%, \pm 5^{\circ}$ directional switchRR Analogue potentiometer, $8 \mathrm{k}, 25-75 \%, \pm 5^{\circ}$ directional switch QQ

Not available with analogue tracks -/-

Light duty, 2 N breakout, 7.5 N full deflection LA Medium duty, 2.5 N breakout, 11 N full deflection MA
Heavy duty, 3 N breakout, 12 N full deflection HA

Standard handle, no functions
Standard handle with momentary push button
ZC

Standard handle with momentary switch action
Rotary $Z$ axis handle with analogue track and directional switch
Rotary $Z$ axis handle with end of travel switches only
ZA or ZA2

Finger grip handle with momentary top button switch
Finger grip handle with two momentary side button switches
Finger grip handle with two momentary side and top button switches

## Square

## S

Round
R
Diamond
Cross - only suitable for use with non-switched handles (ZC)

## C

## Aligned with axis

P
Non-aligned

Developed for use in applications where compact size and functionality are important, the JC400 with Digital Output option offers fingertip control in one or two axes, with a choice of handles for a third axis of control. The JC400's range of ergonomic handles feature rotary operated potentiometers, or switches, or 'Person Present' switches that can be used to improve the integrity of your control system.

The Digital track option includes a detent mechanism that provides three sequential positions either side ot the center position. The detent positions align with the switch outputs in true X and Y directions only.

Installation flexibility has been provided by using different forms of mounting flanges independent of the function of the joystick, and the digital output joysticks are fitted with standard electronic connectors to minimize installation time. The joystick has been designed for maintenance-free operation throughout an operating life of greater than five million operations.

Typical applications include remote control chest packs, CCTV camera controls and the operator controls in construction, agricultural or material handling equipment.

## PERFORMANCE <br> MECHANICAL

Lever operating force

| breakout | N | 3,4 or $6^{*}$ |
| :--- | :---: | :--- |
| operating | $\mathbf{N}$ | $12,13.5$ or $18^{*}$ (full deflection) |
| maximum allowable | $\mathbf{N}$ | $250^{*}$ (full deflection) |
| Lever mechanical angle | $\circ$ | $\pm 20$ in $X$ and $Y$ directions |
| Lever action (options) |  | Self centering, aligned $X$ and $Y$ or non aligned <br> Lever gate profiles (options) <br> Single axis, square, round, diamond or cross. |
| Expected life |  | $>5$ million operations |
| Weight | g | 150 nominal, without handle fitted <br> $* 50 \mathrm{~mm}$ above mounting flange face |

ENVIRONMENTAL

| Operating temperature | ${ }^{\circ} \mathbf{C}$ | -40 to +70 |
| :--- | :--- | :--- |
| Storage temperature | ${ }^{\circ} \mathbf{C}$ | -50 to +85 |
| Environmental protection <br> above flange |  | IP65 IEC 60529 |

## ELECTRICAL

| Number of switch positions |  | 3 either side of center |
| :--- | ---: | :--- |
| Number of detents |  | 3 either side of center |
| Switch/detent angles | $\circ$ | $\pm 6.6, \pm 13.3, \pm 20$ |
| Supply voltage - maximum | Vdc | 30 |
| Load current - maximum | mA | 100 resistive @ $25^{\circ} \mathrm{C}$ |

## TRUTH TABLE

Truth table for digital switch track output $Y$ and $X$ axis signals are Normally O pen (0) at lever center position. Switch sequences close (1) depending on direction of lever movement and detent position.

| Detent <br> Position | Switch <br> O utput <br> 1 | 2 | 3 | Right <br> (or Forward) | Left <br> (or Backward) |
| :--- | :--- | :--- | :---: | :---: | :---: |
|  | 1 | 1 | 1 | 1 | 0 |
| 3 | 1 | 1 | 0 | 1 | 0 |
| 2 | 1 | 0 | 0 | 1 | 0 |
| 1 | 1 | 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 | 0 | 1 |
| -1 | 1 | 1 | 0 | 0 | 1 |
| -2 | 1 | 1 | 1 | 0 | 1 |

DIMENSIONS
Note: drawings not to scale

## I N STALLATION

The joystick is designed to be fitted from below the mounting panel, through a $37 \mathrm{~mm} \times 37 \mathrm{~mm}$ square hole. The effectiveness of the joystick flange sealing is dependent on the panel mounting surface being sufficiently rigid to compress the sealing gaiter. The surface finish of the mounting panel is also critical to achieving an adequate seal and rough surface finishes, paint chips, deep scratches, etc. should be avoided.

Recommended panel thickness 3.5 to 6 mm

Recommended screw torque The JC400 joystick has three options for each mounting flange style, which include through holes and thread inserts in the 4 mm diameter holes. To maintain an effective seal between the joystick flange and the mounting panel, the mounting screws should be tightened to a suitable torque to match the selected attachment screw size.


## ELECTRICAL CONNECTIONS

Connection
Mating connector and pins kit (order separately)

FCI DUBO XTM $2 \times 8$ way male connector (76385-308)
SA47363 (contains DUBO XTM 65239-008, 65239-002 and 65239-003 female connectors and pins 76357-301 suitable for AWG 22-30 wire size)
Requires crimping pliers (FCI No. HT234) to fit pins to wires.

## Description

Y axis switch 1
Y axis switch 2 14
$Y$ axis switch 3 ..... 16
Y axis signal N/O (lever forward +Y )Y axis signal N/O (lever backward -Y)1
$Y$ axis switch track common ..... 5
X axis switch 1 ..... 4
$X$ axis switch 2 ..... 7
$X$ axis switch 3 ..... 10
$X$ axis signal N/O (lever right +X ) ..... 2
$X$ axis signal $\mathrm{N} / \mathrm{O}$ (lever left -X) ..... 6
$X$ axis switch track common ..... 5

## JC400 DIGITAL OUTPUT HOW TO SPECIFY

## PERFORMANCE OPTIONS <br> MOUNTING FLANGE

## AXES

TRACKS

## DETENTS

LEVER SPRING FORCE

## HANDLE STYLES

See page 18

## GATE

(lever movement limiter)

## SEAT

| FEATURES | CODE |
| :---: | :---: |
| Round flange, 59.8 mm diameter with $4 \times 4 \mathrm{~mm}$ through holes Rectangular flange, $47 \times 57 \mathrm{~mm}$ with $4 \times 4 \mathrm{~mm}$ through holes Round, as code A, but with Metric thread inserts (M3 $\times 0.5$ p) Rectangular, as code B, but with Metric thread inserts (M3 $\times 0.5 p$ ) Round, as code A, but with Unified thread inserts (4-40 UNC $\times 0.025$ ) Rectangular, as code B, but with Unified thread inserts (4-40 UNC $\times 0.025$ ) | A |
| Single axis with digital track Dual axis | $\begin{gathered} X \\ \mathbf{X Y} \end{gathered}$ |
| Digital - 3 switches either side of center | DD |
| O nly available with digital tracks | D |
| Light duty, 3 N breakout, 12 N full deflection Medium duty, 4 N breakout, 13.5 N full deflection Heavy duty, 6 N breakout, 18 N full deflection | LD <br> MD HD |
| Standard handle, no functions <br> Standard handle with momentary switch action <br> Rotary Z axis handle with analogue track and directional switch <br> Rotary $Z$ axis handle with end of travel switches only | ZC ZCS ZA or ZA2 ZAS |
| Square <br> Round <br> Diamond <br> Cross - only suitable for use with non-switched handles (ZC) | $\begin{aligned} & \mathrm{S} \\ & \mathrm{R} \\ & \mathrm{D} \\ & \mathrm{C} \end{aligned}$ |
| Aligned with axis Non-aligned | $\begin{aligned} & \mathbf{P} \\ & \mathbf{N} \end{aligned}$ |
| EXAMPLEORDER CODE JC400-B-XY-DD-D-MD | R-N |



ZA The ZA and ZAS handles are designed to give an additional axis of proportional or switched control, using fingertip action to rotate the handle. The handles have a self-centering action when released, and rotate about their center, giving either analogue output with switched reference signals (ZA or ZA2) or end of travel switching only (ZAS).

## ZC

The convex top profile of the ZC handle allows for simple thumb control of the JC400 range. 'Person present' switch functions can be incorporated by using the ZC1 external button switch or the ZCS internal switch to verify the change in signals from the joystick, which may help to increase the integrity of your control system.


## SW

The cylindrical profile of the SW handle allows full grip use when controlling the JC400 range. 'Person present' switch functions can be incorporated by using a choice of three switch arrays which can offer a combination of finger and thumb activation. The external button switches can be used to verify the change in signals from the joystick, which may help to increase the integrity of your control system, or enable control of additional functions.

## ZA HANDLE O PTIO N

PERFORMANCE
Max height above flange
Maximum diameter m
Operating temperature ${ }^{\circ} \mathrm{C}$
Environmental sealing (IEC 60529)

## ZA, ZA2

ZAS
80
39
-25 to +50
IP65

80
39
-25 to +50
IP65

Z AXIS MECHANICAL
Handle rotational torque

| breakout | $\mathbf{N m}$ | 0.1 |
| :--- | :---: | :--- |
| operating | $\mathbf{N m}$ | 0.15 to 0.25 |
| maximum allowable | $\mathbf{N m}$ | 1 |
| Handle mechanical angle | $\circ$ | $\pm 29$ to $\pm 30$ |
| Handle action |  | Self centering |
| Expected life |  | 1 million operations |

## Z AXIS ELECTRICAL

Analogue track (ZA and ZA2 only)

| Resolution |  |
| :--- | ---: |
| Track resistance $\pm \mathbf{2 0} \%$ | $\mathbf{k} \Omega$ |
| Track operating angle | $\%$ |
| Output voltage range | $\%$ |
| Center tap voltage (no load) | $\%$ |


| Virtually infinite | Center tap angle | $\circ$ | $\pm 2.5$ |
| :--- | :--- | :--- | :--- |
| 3.1 or $5.4(Z A 2)$ | Supply voltage - maximum | Vdc | 30 |
| $\pm 27$ | Wiper circuit impedance | $\mathbf{M} \Omega$ | $>0.1^{* *}$ |
| $7-93$ or $25-75(Z A 2)$ of input | Power dissipation @ $\mathbf{2 0}^{\circ} \mathbf{C}$ | $\mathbf{W}$ | 0.25 (no load) |
| $47-53$ of applied voltage |  |  |  |
| ** The long life resistive elements require a high impedance load in the wiper circuit to |  |  |  |
| minimise the current flowing through the wiper for optimum conditions |  |  |  |

Z AXIS ELECTRICAL
Directional or Centre Switch

| Switch operating angle | $\circ$ |
| :--- | ---: |
| Supply voltage - maximum | Vdc |
| Load current - maximum | mA |

## ZA, ZA2

4 either side of center ( $\pm 1$ )
30
2 (resistive)

## ZAS

20 either side of center ( $\pm 2$ )
30
2 (resistive)

DIMENSIONS
Note: drawings not to scale


## Installation note

The protective rubber cap must be removed before fitting the joystick through the mounting hole. Re-fit the rubber cap after mounting in the panel.

## ELECTRICAL CONNECTIONS

Leads exit from the underside of the mounting flange. PVC insulated 7/0.2 (24AWG) flying leads, 240 mm long
Description
Z axis positive voltage supply
Z axis center tap
Z axis negative or zero voltage supply
Z axis output voltage signal
Z switch track $N / O$ (handle $\mathrm{CW}+\mathrm{Z}$ )
Z switch track $\mathrm{N} / \mathrm{O}$ (handle $\mathrm{CCW}-\mathrm{Z}$ )
Z switch track common

Flylead colour
ZA
Yellow/Red
Blue -
Violet -
Pink -

Yellow/Black Yellow/Black
White/Red White/Red
Red/Blue Red/Blue

## ZC HANDLE O PTION

PERFORMANC
Max height above fla
Maximum diameter
Environmental seali
Number of switches
Action
Switch operating for
Maximum current
Expected life
DI M E N SI O N S
Note: drawings not to scale

ZC
76
23
IP65
0

N
mA (operations)

## ZC1

76
23
IP65
1
Momentary button
3
200 @ 50Vdc
1 million

## ZCS

76
23 IP65
1
Momentary handle depress 7
100 @ 30Vdc
500,000

DIMENSIONS
Note: drawings not to scale


## ELECTRICAL CONNECTIONS

Leads exit from the underside of the mounting flange. PVC insulated $7 / 0.2$ (24AWG) flying leads, 240 mm long

## Description

Common terminal
N/O contact switch 1

## ZC1/ZCS Flylead colour

Red/G reen
White/Black

## SW HANDLE OPTION

| PERFORMANCE | SW1 | SW2 | SW3 |
| :---: | :---: | :---: | :---: |
| Max height above flange mm | 120 | 112 | 120 |
| Maximum diameter mm | 28 | 28 | 28 |
| Environmental sealing (IEC 60529) | IP65 | IP65 | IP65 |
| Number of switches | 1 | 2 | 3 |
| Action | Momentary button |  |  |
| Switch operating force N | 3 |  |  |
| Maximum current @ 50Vdc mA | 200 |  |  |
| Expected life (operations) | 1 million |  |  |

## DIMENSIONS

Note: drawings not to scale


## ELECTRICAL CONNECTIONS

Leads exit from the underside of the mounting flange. PVC insulated 7/0.2 (24AWG) flying leads, 240mm long

Description

Common terminal
N/O contact switch 1
N/O contact switch 2
N/O contact switch 3

Flylead colour

| SW1 | SW2 | SW3 |
| :--- | :--- | :--- |
| Black | Black | Black |
| White | - | White |
| - | Pink | Pink |
| - | Yellow | Yellow |

This handle option is not available with JC400 Digital Output


[^0]:    5 either side of center ( $\pm 1$ )
    30
    5 resistive (or 200 with reduced switch life of 1 million operations)

