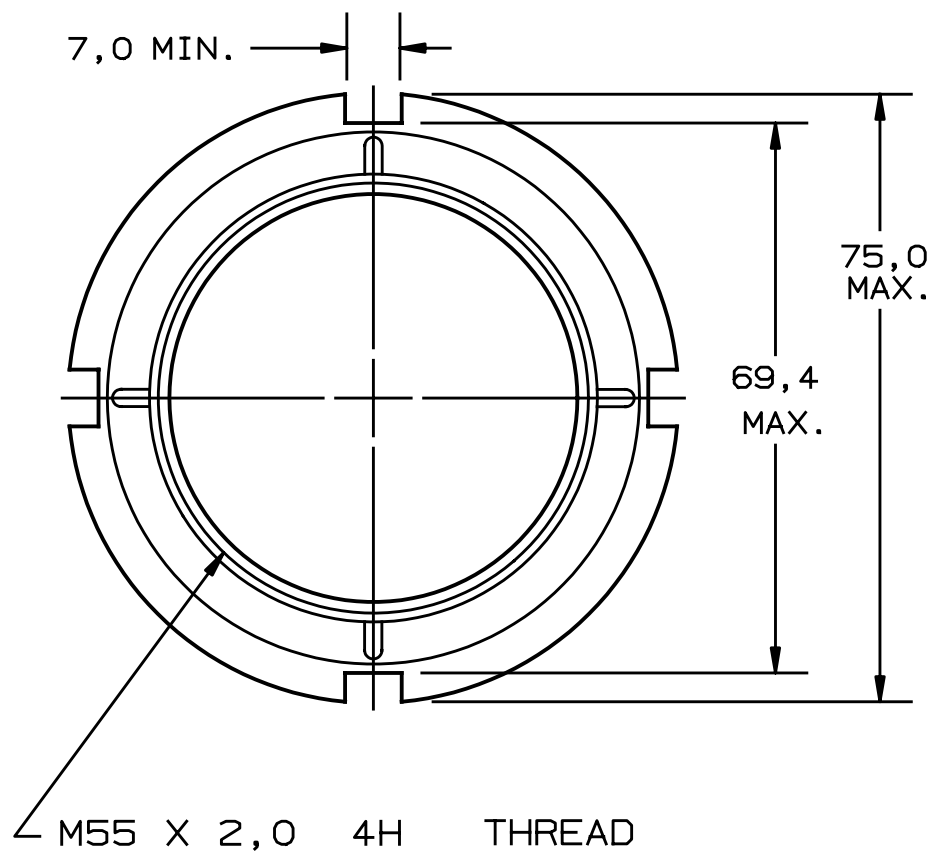
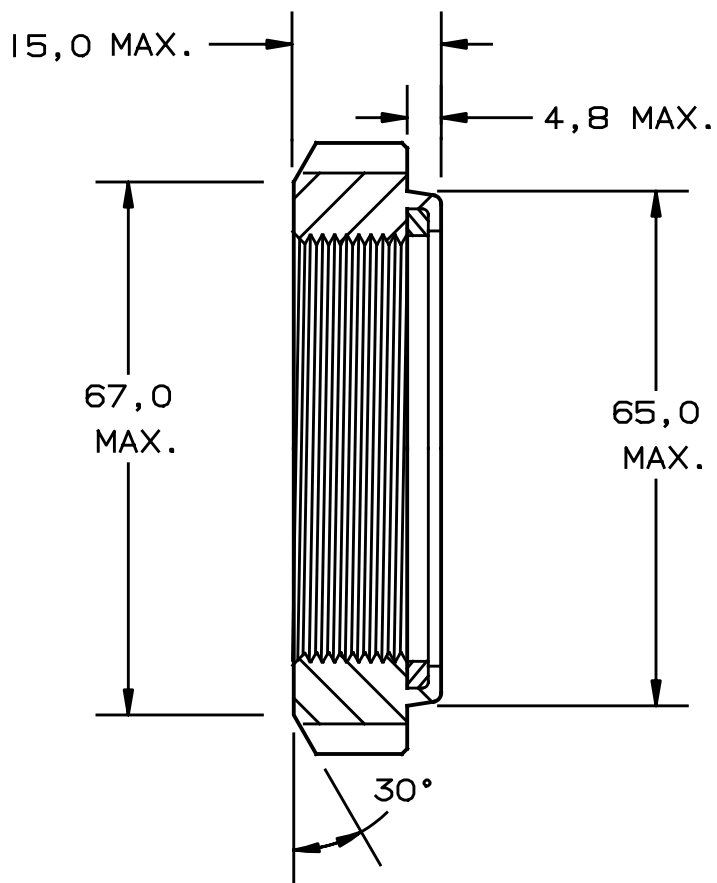




MINOR DIAMETER 52,835 MIN.
53,071 MAX.

PITCH DIAMETER 53,589 MIN.
53,701 MAX.

WHITTET-HIGGINS COMPANY
CENTRAL FALLS, RI 02863

LTR	DESCRIPTION	DATE
	REVISIONS	

TOLERANCES
DECIMAL
FRACTION
ANGLES
SURFACE FINISH

HARDNESS: Rc 20 MIN. MATERIAL: ALLOY STEEL

SCALE: NONE	DWG.LEVEL: PRODUCT PRINT
DRAWN BY: REG	
DATE: 8/3/96	PART NO. BMM-11