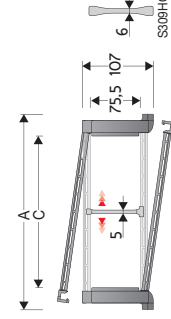


Inner height (D) 75,5 mm

Strong double share Sideband & Frame construction with large, anti-friction triple-pin. The chain incorporates large sliding-skid surfaces to offer durability, even with high speed/loads. Frames are opening from inner radius or outer radius. Vertical separators are available

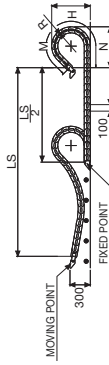


Separator	
- Unassembled*	Part.no S309S3178
- Assembled**	Part.no S309S3178MCI
- Assembled**	Part.no S309S3178MCE
Strong-hold separator	
for C > 250 mm	
- Unassembled	Part.no S309HOFL
- Assembled*	Part.no S309HOFLMC
Pin	
- Unassembled	Part.no PG329

* for chain opening outer radius
** for chain opening inner radius

Technical characteristics	
Speed	3 m/s
Acceleration	13 m/s ²

For higher requirements please consult our technical dept.



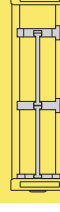
Length of chain (L)

Half travel distance ($\frac{LS}{2}$)

plus length of curve (M)

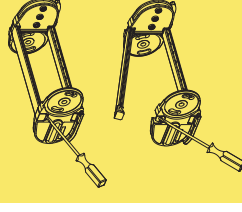
$$L = \frac{LS}{2} + M$$

R	H	N	M
mm	mm	mm	mm
150	406	415	905
200	506	595	1345
250	606	765	1780
300	706	940	2220
350	806	1110	2655
400	906	1280	3095
500	1106	1625	3970
600	1306	1965	4845



Separation System
To choose the separators see page. 196

How to open the cover



End Brackets

The end brackets set allows the two ends of the chain to be attached to the equipment. One set includes two pivoting end brackets to be installed at the moving point and two standard steel end brackets to be installed at the fixed point.

Bright Zinc Plated Steel Movable Type* (moving point)**
Bright Zinc Plated Steel Type* (fixed point)**

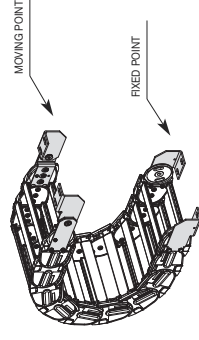
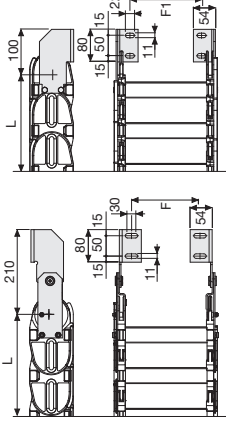


Fig. A
Chain fixed outside the radius. (Fig. A)



Chain Type	F mm	F1 mm
329SU084	60	71
329SU109	85	96
329SU116	92	103
329SU139	115	126
329SU179	155	166
329SU214	190	201
329SU240	216	227
329SU264	240	251
329SU290	266	277
329SU314	290	301
329SU340	316	327
329SU364	340	351
329SU419	395	406
329SU488	464	475

Bright Zinc Plated Steel Type Part Numbers

Complete Set Assembled Chain End Brackets	
Chain Type	Set
329SU..	A329SU□□□□*KM
Complete Set Unassembled Chain End Brackets	
Chain Type	Set
329SU..	A329SU□□□□*K

* Inner width (C)
*** Available on request in stainless steel